

Contents

Preface	v
1. Membrane and Membrane Separation Process	1
1.1 Size exclusion membranes	1
1.1.1 Microfiltration (MF) membrane	3
1.1.2 Ultrafiltration (UF) membrane	3
1.1.3 Nanofiltration (NF) membrane	4
1.2 Reverse osmosis (RO) membrane	4
1.3 Membrane structures	6
1.3.1 Symmetric and asymmetric membranes	6
1.3.2 Composite membrane	8
1.4 Polymer membranes	10
1.4.1 Cellulose and its derivatives	10
1.4.2 Polyamide (Nylon)	11
1.4.3 Polysulfone	12
1.4.4 Poly(vinylidene fluoride) (PVDF)	13
1.4.5 Polytetrafluoroethylene (PTFE)	14
1.4.6 Polypropylene (PP)	14
1.4.7 Polycarbonate (PC)	15
1.5 Inorganic (ceramic) membranes	15
1.5.1 Sintered ceramic membranes	15
1.5.2 Anodized alumina membrane	17
1.5.3 Molecular sieves (zeolites)	18
1.6 Membrane modules	19
1.6.1 Plate-and-frame membrane module	20
1.6.2 Spiral-wound membrane module	21
1.6.3 Tubular membrane module	21
1.6.4 Hollow fibre membrane module	22
1.7 Wide variety in membrane's driving force	25
1.7.1 Gas selective separation	26
1.7.2 Pervaporation membrane	27

1.7.3	Piezodialysis membrane	27
1.7.4	Dialysis membrane	28
1.7.5	Electrical dialysis membrane	29
1.7.6	Thermally driven membranes: Membrane distillation...	30
1.8	Membrane's applications	31
1.8.1	Water treatment	32
1.8.2	Biomedical applications.....	35
2.	Membrane Preparation.....	39
2.1	Phase separation method.....	39
2.2	Lithography-based membrane preparation techniques	41
2.2.1	Introduction of lithography	41
2.2.2	Photo masks and radiation sources in lithography.....	46
2.2.3	Lithography-based membrane preparation: Direct photo-etching	48
2.2.4	Micro-imprinting (or embossing) method	52
2.2.5	Combination of micro-printing and phase separation....	55
2.2.6	Laser interference lithography	56
2.3	Non-woven membrane preparation	57
2.3.1	Traditional non-woven fabric	57
2.3.2	Non-woven polymer fabric by electrospinning	60
2.4	Other membrane preparation methods.....	65
2.4.1	Track-etching	65
2.4.2	Film stretching	67
2.4.3	Laser drilling.....	68
2.4.4	Template leaching.....	69
2.5	Example: Hollow fibre membrane preparation.....	69
3.	Surface Modification of Polymers	71
3.1	Graft copolymerization	72
3.1.1	Radiation-induced graft copolymerization	73
3.1.2	Plasma-induced graft copolymerization	76
3.1.3	Oxidization-induced graft copolymerization	77
3.2	Plasma treatment.....	77
3.2.1	Plasma physics.....	78
3.2.2	Gas discharge plasma sources and equipments	81

3.2.3 Plasma-polymer interactions.....	87
3.2.4 Hydrophilicity and hydrophilicity manipulation	89
3.2.5 Plasma treatment of polymers with O-, N- or F-containing gases	89
3.2.6 Depth of plasma treatment and aging of polymer surfaces after plasma treatment.....	93
3.3 Chemical vapour deposition (CVD)	95
3.3.1 Introduction.....	95
3.3.2 Chemical versatility of CVD	96
3.3.3 PECVD	98
3.3.4 Polymer film formed by PECVD: Plasma polymer.....	100
4. Immobilization of Functional Molecules and its Chemistry	107
4.1 Nucleophiles and electrophiles	107
4.2 Hard and soft nucleophiles and electrophiles	112
4.3 Leaving group	113
4.4 Chemistry of functional groups	116
4.4.1 Carboxyl groups and carbodiimide chemistry	117
4.4.2 Hydroxyl groups	121
4.4.3 Thiol group (-SH).....	125
4.4.4 Aldehyde groups	128
4.4.5 Isocyanate group.....	129
4.4.6 Epoxide group.....	131
4.4.7 Cyanuric chloride (2,4,6-trichlorotriazine)	132
4.4.8 Amino groups (RNH_2 , $\text{R}_1\text{R}_2\text{NH}$)	134
4.5 Modification agents	136
4.5.1 Modification agents for introduction of thiol group	136
4.5.2 Modification agents for introduction of carboxyl group	141
4.5.3 Modification agents for introduction of amino group....	141
4.5.4 Modification agents for introduction of aldehyde group	143
4.6 Linking agents	144
4.6.1 Carbodiimides.....	144
4.6.2 Carbonyl diimidazole (CDI)	145
4.6.3 Homobifunctional NHS esters	147

4.6.4	Homobifunctional imidoesters.....	148
4.6.5	Homobifunctional sulphydryl-reactive linking agents ...	150
4.6.6	Other homobifunctional linkers	150
4.6.7	Heterobifunctional linking reagents.....	150
4.7	Ligand immobilization on polymer surfaces	154
4.7.1	Polysaccharides.....	154
4.7.2	PTFE and PVDF.....	156
4.7.3	Nylon	158
4.7.4	Polysulfone and polyethersulfone.....	160
4.7.5	Poly(ethylene terephthalate) (PET)	160
5.	Membrane Chromatography	165
5.1	Basics of chromatography	165
5.1.1	Gel filtration chromatography	168
5.1.2	Ion-exchange chromatography	170
5.1.3	Hydrophobic interaction chromatography	171
5.1.4	Reversed-phase chromatography	172
5.1.5	Affinity chromatography	172
5.1.6	Metal chelate affinity chromatography.....	173
5.2	IgG purification by affinity chromatography.....	175
5.2.1	IgG structure	175
5.2.2	Affinity ligands for IgG purification	177
5.3	Affinity membrane chromatography	180
5.4	Theory of affinity membrane chromatography.....	183
5.4.1	Band moving in chromatography system	184
5.4.2	Simulation of chromatography process: Continuous model	186
5.4.3	Simulation of chromatography process: Plate model	189
5.4.4	Simulation of affinity membrane chromatography process using plate model	191
5.5	Affinity membrane materials	195
5.5.1	Cellulose and its derivatives	196
5.5.2	Polyamide	198
5.5.3	Polysulphone.....	198
5.5.4	Polyethylene and polypropylene.....	199
5.5.5	Monoliths.....	200

5.6 Affinity membrane examples.....	201
5.6.1 ELIPSA™.....	201
5.6.2 UltraBind™ affinity membrane (PALL)	203
5.6.3 Sartobind™ membranes	204
5.6.4 Vivapure™ Protein A Mini spin columns (Sartorius)	205
6. Membranes in Biosensors and Bioreactors	207
6.1 Membranes in biosensors.....	207
6.1.1 Amperometric biosensors	207
6.1.2 Gas permeable membranes in amperometric biosensors	211
6.1.3 Analyte permeable membrane in amperometric biosensors	213
6.1.4 Enzyme immobilized membranes in biosensors.....	215
6.1.5 Membranes in amperometric gas sensors	217
6.1.6 Ion-selective membrane for potentiometric biosensors	222
6.1.7 Membranes used in enzyme-ISFET biosensors.....	228
6.1.8 Electrospun nanofibre membrane for biosensors.....	235
6.2 Membrane-based enzyme bioreactors.....	237
6.3 Membrane bioreactors for waste water treatment.....	243
6.3.1 Introduction.....	243
6.3.2 Biological treatment rationale.....	245
6.3.3 Basic membrane systems of MBR.....	246
6.3.4 Example of MBR: Denitrification	249
Appendix A Phase Diagrams of Polymer Solutions and Application	255
A.1 Phase diagram of solvent polymer (SP) system.....	255
A.2 Derivation of phase diagram of the SP system with a generalized mathematical method	260
A.3 Phase diagram of nonsolvent solvent polymer (NSP) system	261
A.4 Application of phase diagram	264

Appendix B Plate Model of Chromatography	267
Bibliography	273
Index	285