

Contents

Preface.....	xxv
Acknowledgment	xxvii
Author	xxix
Introduction.....	xxxi

SECTION I *Biological Chemistry*

Chapter 1 Elements of Organic Chemistry	3
1.1 Introduction	3
1.2 Thermodynamic and Chemical Properties of Solutions	3
1.2.1 Thermodynamic State Functions	3
1.2.1.1 Enthalpy	5
1.2.1.2 Gibbs Free Energy	6
1.2.1.3 Chemical Potential	8
1.2.1.4 Quasi-Equilibrium State and Local Thermodynamic State Functions.....	9
1.2.2 Chemical Properties of Solutions.....	11
1.2.2.1 Solution Concentration	11
1.2.2.2 Solvability	14
1.2.2.3 Solution Colligative Properties	17
1.2.3 Chemical Equilibrium in Reactions among Solutes	17
1.2.3.1 Simple Reaction Equilibrium and the Law of Mass Action.....	17
1.2.3.2 Simultaneous Equilibrium of Several Reactions	20
1.2.4 Reaction Kinetics	23
1.2.5 Catalysis	28
1.2.6 Solvability in a Polar Solvent	29
1.2.6.1 Solutions of Gases in Liquids	32
1.2.6.2 Solutions of Liquids in Liquids.....	32
1.2.6.3 Solutions of Solids in Liquids.....	33
1.3 Organic Chemistry Building Blocks	34
1.3.1 Hydrocarbons: Types and Structure.....	35
1.3.1.1 Alkanes	35
1.3.1.2 Alkyl Groups	37
1.3.1.3 Alkenes	38
1.3.1.4 Alkynes.....	39
1.3.1.5 Stereoscopic Structure of Hydrocarbons	39
1.3.1.6 Aromatic Hydrocarbons	40
1.3.2 Functional Groups	41
1.3.2.1 Allogeneic Functional Group	41
1.3.2.2 Alcoholic Functional Group	42
1.3.2.3 Ester Functional Group.....	44
1.3.2.4 Ether Functional Group	45
1.3.2.5 Aldehyde Functional Group.....	46

1.3.2.6	Ketone Functional Group	48
1.3.2.7	Acid Functional Group	50
1.3.2.8	Amino Functional Group	52
1.3.2.9	Amide Functional Group	55
1.4	Polymers	56
1.4.1	Polymerization and Polymer Types	57
1.4.2	Polymeric Materials Structure	60
1.4.3	Polymers for Microfabrication Main Properties	65
1.5	Microscopic Models of Macromolecule Solutions	72
1.5.1	Implicit Solvent Models for Solution in Equilibrium	73
1.5.1.1	Cavity Free Solvation Energy	75
1.5.1.2	Electromagnetic Free Solvation Energy	77
1.5.1.3	van der Waals Free Solvation Energy	79
1.5.1.4	Implicit Solvent Models and Explicit Solvent Simulations	79
1.5.2	Chemical Reactions between Macromolecules: The Perfect Gas of Macromolecules	82
1.5.3	Collisions and Reaction Kinetics	84
	References	91
Chapter 2	Elements of Biochemistry	95
2.1	Introduction	95
2.2	Structural Organization of Biochemical Macromolecules	96
2.2.1	General Properties of Macromolecules	99
2.2.1.1	van der Waals Forces	99
2.2.1.2	Hydrogen Bonds	100
2.2.1.3	Ionic Interactions	102
2.2.1.4	Biological Macromolecule Complementarity	102
2.2.1.5	Enzymatic Catalysis	103
2.2.2	Organization and Structure of the Cell	104
2.2.2.1	Cell Structural Organization	105
2.2.3	Viruses	107
2.2.4	Classes of Biological Macromolecules	108
2.3	Protein Structure and Chemistry	108
2.3.1	Protein Chemical Structure	108
2.3.1.1	Acid-Base Reactions of Amino Acids	109
2.3.1.2	Protein General Chemical Composition	110
2.3.1.3	Protein Primary Structure	111
2.3.2	Protein Stereography: Secondary Structure	112
2.3.2.1	The Protein Helixes	113
2.3.2.2	The Protein β -Sheets	116
2.3.3	Protein Stereography: Tertiary Structure	118
2.3.4	Role of Proteins in Biochemistry	122
2.3.4.1	Contractile Proteins	122
2.3.4.2	Enzymatic Proteins	125
2.3.4.3	Hormones	125
2.3.4.4	Structural Proteins	128
2.3.4.5	Storage Proteins	128
2.3.4.6	Transport Proteins	128
2.4	Immunoglobulin	130
2.4.1	Immunoglobulin G Structure	131

2.4.2	Classification of Human Immunoglobulin	135
2.5	Enzymatic Catalysis	138
2.5.1	The Basic Principle of Enzymes Working	138
2.5.2	Kinetics of Enzyme-Catalyzed Reactions	139
2.5.2.1	The Michaelis–Menten Kinetic Model	141
2.5.3	Dependency of Enzyme Kinetics on Enzyme Type and Environment	146
2.5.3.1	Allosteric Enzymes	146
2.5.3.2	Effect of pH on Enzymatic Activity	147
2.5.3.3	Effect of Temperature on Enzymatic Activity	148
2.5.4	Enzyme Inhibition	149
2.5.4.1	Competitive Inhibition	150
2.5.5	Enzymatic Catalysis Thermodynamics	151
2.5.5.1	ES Binding Energy	152
2.5.5.2	Entropy Loss and Destabilization of the ES Complex	152
2.6	Nucleic Acids	153
2.6.1	Deoxyribonucleic Acid	155
2.6.1.1	DNA General Structure	155
2.6.1.2	DNA Supercoiling	157
2.6.1.3	Genetic Code for Proteins Synthesis	158
2.6.1.4	DNA Replication	160
2.6.1.5	DNA Interactions with Proteins	160
2.6.2	Ribonucleic Acid Structure	161
2.6.3	RNA Types and Roles	162
2.6.3.1	RNA Role in Translation	163
2.6.3.2	Regulatory RNAs	164
2.7	Lipids	164
2.7.1	Free Fatty Acids	164
2.7.2	Triacylglycerols	166
2.7.3	Membrane Lipids	166
2.7.4	Steroids	169
2.8	Carbohydrates	169
2.8.1	Monosaccharides	170
2.8.2	Oligosaccharides	175
2.8.3	Glycoproteins	176
	References	178
Chapter 3	Biochemical Assays and Sequencing Techniques	183
3.1	Introduction	183
3.2	Assay Procedure and Preparation	183
3.2.1	Cells Lysis Techniques	185
3.2.1.1	Mild Lysis (Osmotic Lysis)	185
3.2.1.2	Enzymatic Lysis Method	186
3.2.1.3	Bead Lysis Method	186
3.2.1.4	Sonication Lysis	187
3.2.1.5	Detergent Lysis Method	187
3.2.1.6	Thermal Lysis Method	188
3.2.2	Nucleic Acid Extraction from Cell Lysates	188
3.2.2.1	Guanidinium Thiocyanate–Phenol–Chloroform Extraction	188

3.2.2.2	Spin Column-Based Nucleic Acid Extraction	189
3.2.2.3	Magnetic Bead-Based Nucleic Acid Extraction	190
3.2.2.4	Anion-Exchange-Based Nucleic Acid Extraction.....	190
3.2.3	Protein Extraction from Cell Lysates	191
3.2.3.1	Ammonium Sulfate Precipitation	191
3.2.4	Protein Hydrolysis	192
3.3	DNA Amplification by Polymerase Chain Reaction.....	193
3.3.1	PCR Efficiency	194
3.3.2	PCR Alternative Procedures	197
3.3.2.1	Real-Time PCR.....	198
3.3.2.2	Reverse Transcriptase-Polymerase Chain Reaction	199
3.3.2.3	PCR Variations	200
3.4	Enzymatic Assays.....	201
3.4.1	Detection Methods in Enzymatic Assays.....	201
3.4.1.1	Continuous Detection	202
3.4.1.2	Discontinuous Detection.....	205
3.5	Chromatography	206
3.5.1	Liquid Column Chromatography	206
3.5.2	High-Performance Liquid Chromatography	211
3.5.3	Alternatives to Adsorption Liquid-Phase Chromatography	212
3.5.3.1	Ions-Exchange Liquid-Phase Chromatography	212
3.5.3.2	Size-Exclusion Chromatography	213
3.5.3.3	Gas Chromatography	215
3.6	Electrophoresis	219
3.6.1	Electrophoresis Gel Types.....	221
3.6.1.1	Agarose	221
3.6.1.2	Polyacrylamide	222
3.6.1.3	Starch.....	222
3.6.2	Protein Electrophoresis	222
3.6.3	Nucleic Acid Electrophoresis	224
3.7	Immunoassays	228
3.7.1	Structure and Thermodynamic of Antigen-Antibody Neutralization.....	228
3.7.2	Kinetic of Antigen-Antibody Neutralization.....	232
3.7.3	Immunoassay Processes.....	236
3.7.4	Western Blot or Immunoelectrophoresis.....	239
3.7.4.1	Tissue Preparation	239
3.7.4.2	Gel Electrophoresis.....	241
3.7.4.3	Transfer	241
3.7.4.4	Blocking.....	241
3.7.4.5	Detection.....	241
3.7.4.6	Analysis	242
3.7.5	Enzyme-Linked Immunosorbent Assay.....	242
3.7.5.1	Indirect ELISA	244
3.7.5.2	Sandwich ELISA	244
3.7.5.3	Competitive ELISA	245
3.7.6	Flow Cytometry Assay	246
3.7.6.1	Particle Labeling in Flow Cytometry	246
3.7.6.2	Flow Cytometer Structure	248
3.7.6.3	List of Measurable Parameters	249

3.8	Nucleic Acid Sequencing.....	249
3.8.1	First-Generation Fragment Sequencing	252
3.8.1.1	Chain Termination Method (Sanger Method)	252
3.8.1.2	Maxam–Gilbert Sequencing Method	254
3.8.2	Second-Generation Fragment Sequencing	256
3.8.2.1	Polony Sequencing.....	256
3.8.2.2	Pyrosequencing.....	258
3.8.2.3	Other Second-Generation Sequencing Methods	262
3.8.3	Third-Generation Fragment Sequencing.....	263
3.8.3.1	Sequencing by Hybridization.....	264
3.8.3.2	Microscopy-Based Techniques	264
3.8.3.3	RNAP Sequencing.....	264
3.8.4	Fragmenting and Assembly Methods.....	264
3.8.4.1	Primer Walking (Chromosome Walking).....	264
3.8.4.2	Shotgun Sequencing	265
3.9	Protein Sequencing and Structural Assessment.....	266
3.9.1	Protein Sequencing.....	266
3.9.1.1	Sequencing through Edman Degradation.....	267
3.9.1.2	Protein N-Terminus Identification	267
3.9.2	Protein Structure Assessment	269
	References	269

SECTION II Lab on Chip Technology

Chapter 4	Planar Technology.....	279
4.1	Introduction	279
4.2	Planar Process Flow of a Lab on Chip	280
4.2.1	Front-End Process Flow	281
4.2.2	Back-End Process Flow.....	289
4.2.3	Production Testing Techniques	292
4.2.3.1	On-Wafer Testing.....	292
4.2.3.2	Back-End Testing	294
4.2.3.3	Fault Simulation.....	294
4.2.3.4	Design for Testing.....	296
4.2.4	In-Field Testing	297
4.3	Micro- and Nano-Fabrication Fabs	297
4.3.1	Clean Rooms	298
4.3.1.1	Clean Room Classification.....	298
4.3.1.2	Clean Room Structure and Procedures	299
4.3.2	Fabrication Materials: Silicon, Silica on Silicon and Pure Silica Wafers.....	304
4.3.2.1	Standard Silicon Wafers	305
4.3.2.2	Glass Wafers	307
4.3.2.3	Number of Chips on a Wafer	308
4.4	Planar Technology Cost Model	308
4.4.1	Industrial Cost Models	310
4.4.1.1	General Expression of the Cost of Produced Goods	310
4.4.1.2	Different Cost Models	311

4.4.2	Industrial Cost Estimation for Microfluidic-Based Labs on Chip	312
4.4.2.1	Industrial Cost Parameters	312
4.5	Photolithography	316
4.5.1	Wafer Cleaning	317
4.5.2	Photoresist Deposition	317
4.5.2.1	Photoresist Spin Coating Deposition	317
4.5.2.2	Alternative Photoresist Deposition Processes	319
4.5.2.3	Photoresist Types	322
4.5.2.4	Permanent Resists	324
4.5.3	Mask Alignment	325
4.5.3.1	Types of Masks for Planar Lithography	325
4.5.3.2	Three-Dimensional Photolithography Masks	329
4.5.4	Photoresist Exposure	330
4.5.5	Post-Exposure Processes	334
4.5.5.1	Post-Exposure Bake	334
4.5.5.2	Development	334
4.5.5.3	Postbake	335
4.5.5.4	Pattern Transfer	336
4.5.5.5	Photoresist Stripping	336
4.5.6	Photolithography Definition	336
4.6	Electron Beam Lithography	339
4.7	Etching	341
4.7.1	Wet Etching Techniques	342
4.7.1.1	Wet Etching Characteristics	342
4.7.1.2	Wet Etching Equipments	345
4.7.2	Plasma Characteristics and Plasma Generation for Planar Processes	347
4.7.2.1	Plasma Characteristics and Generation	347
4.7.2.2	DC Glow Plasma Generation	349
4.7.2.3	RF Plasma Generation	351
4.7.3	Dry Etching Techniques	354
4.7.3.1	Sputtering Etching (Ion Milling)	355
4.7.3.2	Reactive Ion Etching: Plasma Etching	358
4.7.3.3	Reactive Ion Etching: Physical plus Chemical Etching	360
4.7.3.4	Deep Reactive Ion Etching	363
4.8	Deposition	364
4.8.1	Chemical Vapor Deposition	365
4.8.1.1	CVD Process Types and CVD Reactors	365
4.8.1.2	CVD Deposition of Different Materials	369
4.8.2	Physical Vapor Deposition	372
4.8.2.1	Thermal PVD	373
4.8.2.2	Electron-Beam PVD	373
4.8.2.3	Other PVD Techniques	374
4.8.3	Other Physical Deposition Techniques	375
4.8.3.1	Physical Plasma Deposition (Sputtering)	375
4.8.3.2	Molecular Beam Epitaxy	377
4.9	Wafer Bonding	379
4.9.1	Planarization	379
4.9.2	Adhesive Wafer Bonding	381
4.9.2.1	Adhesive Wafer Bonding Principle	381

4.9.2.2	Bond Quality of Adhesive Wafer Bonding.....	382
4.9.2.3	Adhesive Wafer Bonding Process and Reactor Structure.....	384
4.9.3	Direct Wafer Bonding.....	386
4.9.3.1	Direct Wafer Bonding Principle.....	386
4.9.3.2	Thermal Direct Wafer Bonding.....	389
4.9.3.3	Electrically Enhanced Thermal Wafer Bonding (Anodic Bonding).....	390
4.9.3.4	Plasma-Enhanced Direct Wafer Bonding.....	391
4.9.4	Wafer Alignment.....	392
4.9.4.1	Optical Microscopy Alignment Method.....	393
4.9.4.2	Backside Alignment with Digitalized Image.....	394
4.9.4.3	Smart View Alignment Method.....	394
	References.....	394
Chapter 5	Polymer Technology.....	401
5.1	Introduction.....	401
5.2	Soft Lithography.....	402
5.2.1	Micro-Contact Printing.....	403
5.2.1.1	Self-Assembled Monolayer Inks for Micro-Contact Printing.....	404
5.2.1.2	Micro-Contact Printing Properties.....	406
5.2.2	Micro-Transfer Molding.....	407
5.2.3	Micro-Molding in Capillaries and Micro-Replica Molding.....	408
5.3	Deposition Techniques.....	410
5.3.1	Polymer Film Deposition through Spray Coating.....	411
5.3.1.1	Plasma Spray Coating.....	411
5.3.1.2	Polymers for Spray Deposition.....	413
5.3.2	Polymer Knife Coating.....	413
5.3.3	Plasma-Enhanced Polymerization.....	414
5.3.4	Langmuir-Blodgett Deposition.....	418
5.4	Patterning Techniques.....	421
5.4.1	Inkjet Printing.....	422
5.4.2	Micro-Stereo-Lithography.....	423
5.5	Micro-Molding.....	427
5.5.1	Thin Wall Injection Molding.....	429
5.5.2	Hot Embossing.....	430
5.6	Lithographie, Galvanik und Abformung.....	432
5.6.1	Deep X-Ray Lithography for LIGA.....	434
5.6.1.1	Fabrication of an Intermediate Mask.....	434
5.6.1.2	Fabrication of a Working Mask.....	436
5.6.1.3	Deep X-Ray Lithography.....	437
5.6.1.4	Electroforming of Metal Mold: Hot Embossing.....	437
5.6.2	X-Ray Lithography.....	437
5.6.2.1	X-Ray Source.....	439
5.6.2.2	X-Ray Resists.....	441
5.6.3	Electroplating.....	443
5.7	Laser Ablation.....	444
5.7.1	Laser Ablation Basics and Mechanism.....	444
5.7.2	Parameters of Laser Ablation.....	446

5.7.2.1	Substrate Absorption and Reflection of the Laser	
	Wavelength.....	446
5.7.2.2	Laser Spot Size	448
5.7.2.3	Depth of Focus.....	450
5.7.2.4	Laser Pulse Repetition Rate and Pulse Length	450
5.7.3	Laser Ablation Alternative Processes	452
References		453
Chapter 6	Back-End Technologies	457
6.1	Introduction	457
6.2	Back-End Requirements and Process Flow	458
6.3	Hybrid Integration	462
6.3.1	Chip-on-Chip Integration.....	462
6.3.2	Multi-Chip Packaging	467
6.3.2.1	Multi-Chip Packaging for Electronic Integration.....	468
6.3.2.2	Flip-Chip Electronic Connection between Chips.....	469
6.4	Bonding Techniques in Micro-Fabrication.....	470
6.4.1	Gluing.....	470
6.4.2	Laser Welding	473
6.4.3	Soldering	479
6.4.4	Eutectic Bonding	481
6.5	Back-End Processes.....	482
6.5.1	Wafer Dicing and Die Attach	482
6.5.2	Electronic Interface Fabrication.....	485
6.5.2.1	Wire Bonding	485
6.5.3	Microfluidic Interface Fabrication	488
6.5.3.1	Microfluidic Vertical Inlet.....	490
6.5.3.2	Microfluidic Horizontal Inlet/Outlet	494
6.5.3.3	Chip Charging with Reactants.....	495
6.5.4	Optical Interface Fabrication	496
6.5.4.1	Chip Multi-Mode Fiber Interface	497
6.5.4.2	Si-SiO ₂ Chip: Single-Mode Fiber Interface	500
6.5.4.3	Optical Interfaces without Fiber Optics	503
6.6	Temperature Control.....	506
6.6.1	Heaters and Thermistors	506
6.6.2	Temperature Stabilization by Peltier Elements	508
6.6.3	Heating Micro-Systems.....	511
References		514

SECTION III Lab on Chip Design

Chapter 7	Fluid Dynamics in Microfluidic Circuits	521
7.1	Introduction	521
7.2	Kinematic of Fluid Motion	522
7.2.1	The Continuous Fluid Model	522
7.2.2	Fluid Motion Description	523
7.2.3	Continuity Equation	529

7.3	Fluid Dynamics	530
7.3.1	The Momentum Evolution Equation	530
7.3.1.1	Change of Momentum Due to Fluid Motion	531
7.3.1.2	Stress Tensor in the Fluid, Pressure, and Viscosity	532
7.3.1.3	Change of Momentum Due to Pressure and Viscous Forces	533
7.3.1.4	Change of Momentum Due to Body Forces	536
7.3.1.5	The General Equation of Motion and Newtonian Fluids	536
7.3.2	The Energy Evolution Equation	539
7.3.3	Newtonian Liquids Flow in Lab-on-Chip Ducts: Simplified Model ...	543
7.3.3.1	State Equation: Incompressibility Hypothesis	543
7.3.3.2	Low Reynolds Number and Temperature Fluctuations	544
7.3.3.3	No-Slip Boundary Condition	545
7.3.4	The Liquid Flow in a Microfluidic Duct: Poiseuille Flow	545
7.3.4.1	Energy Aspects of the Poiseuille Flow	550
7.3.4.2	Hydrodynamic Circuit Theory	550
7.3.4.3	Poiseuille Flow in Ducts with a Simple Geometry	552
7.3.4.4	Transition Region at the Duct Input/Output	557
7.3.4.5	Temporal Transient at the Start/End of a Poiseuille Flow	560
7.3.5	Interfaces Phenomena and Droplets	561
7.3.5.1	Pressure on a Curved Interface	564
7.3.5.2	Contact Angle and Wetting Capacity of a Liquid	567
7.3.5.3	Capillary Effect	571
7.3.5.4	Droplet Generation	574
7.3.6	Non-Newtonian Fluids	578
7.3.6.1	Time-Independent Non-Newtonian Fluids	580
7.3.6.2	Time-Dependent Non-Newtonian Fluids	582
7.3.6.3	Visco-Elastic Non-Newtonian Fluids	583
7.4	Solutions Dynamics: Diffusion	584
7.4.1	Diffusion Models	584
7.4.2	The Diffusion Coefficient	587
7.4.3	Diffusion Equation Basic Solutions: Free Diffusion	591
7.4.3.1	Green Function and Free Diffusion from an Initial Distribution	592
7.4.3.2	Source and Flux-Driven Free Diffusion	593
7.4.4	Diffusion Equation Basic Solutions: Diffusion in Limited Volumes	597
7.4.5	The Chemical-Diffusion Model: Examples	600
7.4.6	Diffusion-Convection Model: Examples	604
7.5	Electro-Hydrodynamics	608
7.5.1	Ions Electrophoresis	610
7.5.2	Stern and Debye Layers	611
7.5.3	Protein and Nucleic Acids Electrophoresis	616
7.5.4	Electroosmosis	617
7.5.5	Electrophoresis of Neutral Particles (Dielectrophoresis)	620
7.5.6	Electrowetting	624
7.6	Magneto-Hydrodynamics	626
7.6.1	Magnetostatic Basics	626
7.6.2	Magnetophoresis	629
7.6.3	Bead Concentration Evolution	631
	References	633

Chapter 8	Microfluidic Building Blocks	637
8.1	Introduction	637
8.2	Fluid Flow Control: Microvalves	637
8.2.1	Control Microvalves	637
8.2.2	Active Microvalves	641
8.2.2.1	Electrostatic and Electromagnetic Microvalves	642
8.2.2.2	Pneumatic and Thermopneumatic Microvalves	646
8.2.2.3	Thermomechanical Microvalves	650
8.2.2.4	Shape Memory Alloy Microvalves	653
8.2.2.5	Piezoelectric Microvalves	656
8.2.2.6	Electrochemical and Chemical Microvalves	658
8.2.3	Microvalve Design Considerations	664
8.2.3.1	Valve Equivalent Spring and Bistable Valves (Latching Valves)	664
8.2.3.2	Valve Seat	667
8.2.3.3	Fluid Flux through the Valve	667
8.2.4	Microvalve Performance Comparison	669
8.3	Fluid Flow Generation: Micropumps	673
8.3.1	Mechanical Micropumps	675
8.3.2	Capillary Micropumps	679
8.3.2.1	Passive Capillary Micropumps	680
8.3.2.2	Transpiration Micropumps	685
8.3.3	Electromagnetic Micropumps	687
8.3.3.1	Electrostatic Micropumps	688
8.3.4	Comparison among Different Micropump Architectures	693
8.4	Sample Preparation: Micromixers	696
8.4.1	Lamination Mixers	697
8.4.1.1	Basic Lamination Mixer Structures	697
8.4.1.2	Parallel, Sequential and Other Lamination Mixer Structures	700
8.4.1.3	Lamination Mixing by Stream Focusing	706
8.4.2	Chaotic Advection Micromixers	712
8.4.2.1	Chaotic Advection Micromixers in a High Reynolds Number Regime	713
8.4.2.2	Chaotic Advection Micromixers in an Intermediate Reynolds Number Regime	714
8.4.2.3	Chaotic Advection Micromixers in a Low Reynolds Number Regime	715
8.4.3	Active Micromixers	716
8.4.4	Comparison among Different Micromixer Architectures	717
8.5	Sample Purification: Filters	718
8.5.1	Hydrodynamic Filters	720
8.5.1.1	Pure Hydrodynamic Filters	723
8.5.1.2	Pinched Flow Fractionation Filters	724
8.5.1.3	Diffusion-Based Filters	728
8.5.1.4	On-Chip Chromatography	731
8.5.2	Electrophoresis Filters	731
8.5.2.1	Free-Flow Electrophoresis	736
8.5.2.2	Capillary Electrophoresis	738
8.5.3	Membrane Filters	741

8.5.3.1	Size-Exclusion Membrane Filters.....	741
8.5.3.2	Microdialysis Filters.....	743
8.6	Microdroplets in Microfluidic Circuits.....	750
8.6.1	Droplet Stability and Breaking Down.....	750
8.6.2	Microdroplet Break.....	754
8.6.2.1	T Junction.....	754
8.6.2.2	Droplets Break-Up by Stream Focusing.....	756
8.6.2.3	λ Junction.....	760
8.7	Droplet Generation.....	760
8.7.1	T Junction Droplet Generator.....	761
8.7.2	Stream Focus Droplet Generator.....	765
8.8	Micropumps for Droplet Flow.....	768
8.8.1	Thermocapillary Micropumps.....	769
8.8.2	Electrowetting Micropumps.....	775
	References.....	777
Chapter 9	Surface Functionalization.....	785
9.1	Introduction.....	785
9.2	Surface Activation for Labs on Chip.....	786
9.2.1	Noncovalent Chemical Surface Activation.....	787
9.2.2	Covalent Chemical Surface Activation.....	788
9.2.2.1	Covalent Activation by Zero-Length Crosslinkers.....	788
9.2.2.2	Bifunctional Crosslinker.....	789
9.3	Activation of Different Substrates.....	791
9.3.1	Glass Surface Activation.....	791
9.3.2	Polymer Surface Activation.....	793
9.3.3	Metal Layer Activation.....	797
9.3.4	Nanoparticle Activation and Functionalization.....	800
9.4	Surface Activation Using Carbon Nanotubes.....	802
9.4.1	Carbon Nanotube Nature and Growth.....	802
9.4.2	Carbon Nanotube Functionalization.....	804
9.5	Antibody and Aptamer Surface Functionalization.....	807
9.5.1	Antibody Monolayers on Activated Surfaces.....	807
9.5.2	Aptamer Monolayers on Functionalized Surfaces.....	808
9.6	Stability of Functionalized Surfaces for Labs on Chip.....	810
9.7	On-Chip Cells Immobilization.....	812
9.7.1	Immobilization through Adhesion Molecules.....	813
9.7.1.1	Adhesion Molecule Families.....	813
9.7.1.2	Adhesion Molecule-Based Cell Immobilizations.....	815
9.7.2	Immobilization in Gel.....	817
9.7.2.1	Gel Entrapment by Ionic Network Formation.....	818
9.7.2.2	Gel Entrapment by Precipitation.....	818
9.7.2.3	Gel Entrapment by Polymerization.....	818
9.7.3	Immobilization in Artificial Structures.....	819
	References.....	820
Chapter 10	Electronic Detection.....	825
10.1	Introduction.....	825
10.2	Detection System Parameters.....	826

10.3	Impedance Detection.....	828
10.3.1	Non-Faradaic Impedance Detection	831
10.3.1.1	Impedance of an Electrolytic Cell	832
10.3.1.2	Non-Faradaic Impedance Affinity Detection.....	835
10.3.2	Faradaic Impedance Detection.....	838
10.3.2.1	Reaction Rate Influence on Faradaic Impedance Detection.....	839
10.3.2.2	Mass Transport Influence on Faradaic Impedance Detection.....	842
10.3.2.3	Faradaic Impedance Detection in Lab on Chip.....	844
10.3.3	Impedance-Based Cell Detection and Cell Activity Analysis	846
10.3.4	Impedance Measurement Techniques	851
10.4	Voltammetry Detection	854
10.4.1	Step Voltammetry or Chronoamperometry	856
10.4.2	Variable Potential Voltammetry.....	860
10.4.2.1	Variable Potential Voltammetry Theory	860
10.4.2.2	Linear Voltammetry	867
10.4.2.3	Cyclic Voltammetry.....	869
10.4.3	Electrodes for Voltammetry Detection	873
10.4.3.1	Carbon Electrodes for Lab on Chip.....	873
10.4.3.2	Noble Metal Electrodes for Lab on Chip.....	875
10.5	Amperometry Detection.....	876
10.5.1	Amperometry Enzymatic Detection	876
10.5.1.1	Amperometry Enzymatic Detector Analysis	877
10.5.1.2	Mediator Selection.....	882
10.5.2	Amperometry Detection with Integrated Capillary Electrophoresis	885
10.5.3	Alternate On-Chip Amperometry Methods.....	888
10.5.3.1	Pulsed Amperometry.....	889
10.5.3.2	Amperometry Detection Using Electrode Arrays	890
10.6	Mechanical Detection Based on Microcantilevers.....	891
10.6.1	Static Cantilever-Based Detection.....	892
10.6.2	Dynamic Cantilever-Based Detection.....	894
10.6.3	Piezo-Resistive Cantilever Displacement Measure	897
10.7	Calorimetric Detection	899
10.7.1	Enzymatic Dynamic Calorimeter Detection.....	900
10.7.2	On-Chip Calorimeters.....	901
10.7.2.1	Thermopile-Based Microcalorimeters	901
10.7.2.2	Calorimeter Implementation.....	904
	References	907
Chapter 11	Optical Detection	917
11.1	Introduction	917
11.2	Elements of Optics.....	918
11.2.1	Light Description by Waves and Photons.....	919
11.2.2	Classical Description of Interaction of Light with Matter	926
11.2.2.1	Light Propagation in a Nonconducting Material	926
11.2.2.2	Light Propagation in an Electrolyte Solution	931
11.2.3	Quantum Description of Interaction of Light with Matter.....	933

11.2.4	Light Detection.....	940
11.2.4.1	Structure of an Optical Detector	940
11.2.4.2	Optical Detector Performances	944
11.2.5	Integrated Optical Circuits.....	948
11.2.5.1	Optical Propagation in Integrated Dielectric Waveguides	949
11.2.5.2	Optical Dielectric Waveguide Attenuation.....	954
11.2.5.3	Integrated Optics Components	958
11.3	Lab-on-Chip Spectroscopy.....	968
11.3.1	Absorption Spectroscopy	968
11.3.1.1	Absorption Spectroscopy Theory	968
11.3.1.2	Absorption Spectroscopy Implementation in Lab on Chip.....	970
11.3.2	Fluorescence Spectroscopy	976
11.3.2.1	Fluorescence Spectroscopy Theory.....	977
11.3.2.2	Fluorescence Spectroscopy Implementation in Lab on Chip.....	983
11.4	Surface Plasmon Resonance.....	988
11.4.1	Plasmons: Definition and Properties	988
11.4.1.1	Bulk Plasmons	988
11.4.1.2	Surface Plasmons.....	989
11.4.1.3	Surface Plasmon Excitation.....	993
11.4.2	Surface Plasmon Immunoassay Detection.....	997
11.4.3	Localized Plasmon Resonance Detection	1001
11.4.3.1	Localized Plasmons and Scattering from Nanoparticles ...	1001
11.4.3.2	Detection through Localized Plasma Resonance Measurement.....	1003
11.5	Lab-on-Chip Interferometry.....	1009
	References	1013
Chapter 12	Building Blocks for Genetics	1021
12.1	Introduction	1021
12.2	On-Chip DNA Purification	1022
12.2.1	Cell Lysis.....	1022
12.2.1.1	Mechanical Lysis	1023
12.2.1.2	Thermal lysis	1025
12.2.1.3	Chemical Lysis	1025
12.2.1.4	Electrical Lysis	1027
12.2.1.5	Comparison of On-Chip Lysis Techniques.....	1029
12.2.2	Nucleic Acid Extraction	1030
12.2.2.1	Silica-Based Surface Affinity Extraction	1030
12.2.2.2	Electrostatic Interaction-Based Extraction.....	1031
12.2.2.3	Nanoporous Membrane Filtration-Based Extraction.....	1032
12.2.2.4	Functionalized Microparticle-Based Extraction	1032
12.2.2.5	Comparison among On-Chip DNA Extraction Methods	1033
12.2.2.6	RNA Extraction	1033
12.3	On-Chip PCR Amplification.....	1034
12.3.1	Stationary PCR Amplification	1034
12.3.1.1	On-Chip PCR Temperature Control	1035

12.3.1.2	Bubble Formation and Evaporation Prevention	1037
12.3.1.3	PCR Chamber Fabrication Material	1038
12.3.2	Continuous-Flow and Droplet-Based PCR Amplification	1038
12.3.2.1	Continuous-Flow PCR Amplification	1039
12.3.2.2	On-Chip Droplet-Based PCR	1041
12.4	On-Chip Nucleic Acid Assays	1041
12.4.1	Complete Sequencing Integration	1042
12.4.2	Lab-on-Chip Integrating Sequencing Subsystems	1045
	References	1046

Appendix 1: Convention for Organic Formulas and Molecules Stereographic Representation	1051
Appendix 2: Building Blocks of Proteins	1063
Appendix 3: Conventions for Mathematical Notations	1071
Appendix 4: Time-Scale Separation Method	1079
Appendix 5: Elements of Bio-Electrochemistry	1083
Appendix 6: Detection Requirements of Selected Clinical Blood Tests	1093
Index	1099