

Contents

List of Contributors ix

Abbreviations xxiii

1 Biocatalysis in the Fine Chemical and Pharmaceutical Industries	1
1.1 Introduction	1
1.2 Biotrans Outsourcing – AstraZeneca	4
1.3 Biotrans Trends – Lonza	5
1.4 Biocatalysis in the Pharma Environment	9
1.5 Industrial Use of Hydrolases	24
1.6 Industrial Biooxidation and Reduction	32
1.7 Industrial Application of Transaminases – Cambrex	36
1.8 Biocatalyst Discovery and Improvement	38
1.9 From Pathway Engineering to Synthetic Biology	42
1.10 Prioritization of Future Biocatalysis and Synthetic Biology Needs	47
1.11 Concluding Remarks	52
2 Reductive Amination	61
2.1 ω -Transaminases – Useful Biocatalysts for Chiral Amine Synthesis	61
2.2 Preparative Scale Production of a Bulky–Bulky Chiral Amine Using an Engineered Transaminase	64
2.3 Synthesis of Optically Pure Amines Employing ω -Transaminases	69
2.4 A Fast, Sensitive Assay and Scale-Up of ω -Transaminase Catalysed Reactions	74
2.5 Asymmetric Synthesis of L-3-Hydroxyadamantylglycine Using Branched Chain Aminotransferase	79
2.6 Asymmetric Reduction of Aryl Imines Using <i>Candida parapsilosis</i> ATCC 7330	83
3 Enoate Reductases for Reduction of Electron Deficient Alkenes	87
3.1 Asymmetric Bioreduction of Activated Alkenes Using Ene-Reductases from the Old Yellow Enzyme Family	87
3.2 Efficient Baker's Yeast Mediated Reduction with Substrate Feeding Product Removal (SFPR) Technology: Synthesis of (S)-2-Alkoxy-3-Aryl-1-Propanols	96

3.3	Asymmetric Reduction of (4 <i>S</i>)-(+)-Carvone Catalyzed by Enoate Reductases (ERs) Expressed by Non-Conventional Yeast (NCY) Whole Cells	100
3.4	Preparation of Enantiomerically Pure Citronellal Enantiomers Using Alkene Reductases	104
3.5	Highly Enantiomeric Hydrogenation of C–C Double Bond of Methylated N-Phenyl and N-Phenylalkylmaleimides by <i>Aspergillus fumigatus</i>	108
4	Industrial Carbonyl Reduction	115
4.1	Bioreduction Using Immobilized Carbonyl Reductase Technology	116
4.2	Preparative Ketoreductase-Catalyzed Kinetic Resolution of a Racemic Aldehyde	118
4.3	Enzymatic Reduction of 2,6-dichloro-3-fluoro-acetophenone to Produce (<i>S</i>)-1-(2,6-dichloro-3-fluorophenyl)ethanol	121
4.4	Preparative Scale Production of Poorly Soluble Chiral Alcohol Intermediate for Montelukast	124
5	Regio- and Stereoselective Hydroxylation	129
5.1	Engineering of an <i>Amycolatopsis orientalis</i> P450 Compactin Hydroxylase into a Pravastatin Synthase by Changing the Stereospecificity of the Enzyme	130
5.2	Recombinant Human Cytochrome P450 Enzymes Expressed in <i>Escherichia coli</i> as Whole Cell Biocatalysts: Preparative Synthesis of Oxidized Metabolites of an mGlu5 Receptor Antagonist	138
5.3	Alpha-Keto Biooxidation Using <i>Cunninghamella echinulata</i> (DSM 63356)	147
5.4	Aromatic Hydroxylation: Preparation of 3,4-Dihydroxyphenylacetic Acid	150
5.5	Regioselective Aromatic Hydroxylation of Quinaldine Using Living <i>Pseudomonas putida</i> Cells Containing Quinaldine 4-Oxidase	153
5.6	Regioselective Preparation of 5-Hydroxypropranolol with a Fungal Peroxygenase	158
5.7	Microbial Conversion of β -Myrcene to Geraniol by a Strain of <i>Rhodococcus</i>	159
6	Oxidation of Alcohols	163
6.1	Preparative Method for the Enzymatic Synthesis of 5-Ketogluconic Acid and its Isolation	163
6.2	Selective Enzymatic Oxidation of Atropisomeric Diaryl Ethers by Oxidation with Oxygen and Catalytic Galactose Oxidase M ₃₋₅	166
6.3	Kinetic Resolution of Chiral Secondary Alcohols by Oxidation with Oxygen and Catalytic Galactose Oxidase M ₃₋₅	169
6.4	ADH Catalyzed Oxidation of <i>Sec</i> -Alcohols Using Molecular Oxygen	172
6.5	Irreversible Non-Enantioselective Oxidation of Secondary Alcohols Using <i>Sphingobium</i> ADH and Chloroacetone as Oxidant	175
6.6	Chemoselective Oxidation of Primary Alcohols to Aldehydes	177

7 Selective Oxidation	181
7.1 Enantioselective Biocatalytic Oxidative Desymmetrization of Substituted Pyrrolidines	182
7.2 Large Scale Baeyer–Villiger Monooxygenase-Catalyzed Conversion of (R,S)-3-phenylbutan-2-one	186
7.3 Synthesis of Optically Active 3-Alkyl-3,4-dihydroisocoumarins by Dynamic Kinetic Resolutions Catalyzed by a Baeyer–Villiger Monooxygenase	190
7.4 Oxidative Cleavage of the B-Ring of (+)-Catechin	193
7.5 ¹⁸ O-Isotopic Labeling in the Meta-Dioxygenase Cleavage of (+)-Catechin B-Ring	196
7.6 Biocatalytic Cleavage of Alkenes with Oxygen and <i>Trametes hirsuta</i> G FCC047	199
8 Industrial Hydrolases and Related Enzymes	203
8.1 Dynamic Kinetic Resolution of α -Halo Esters with Hydrolytic Enzymes and <i>Sec</i> -amine Bases	203
8.2 Kinetic Resolution of an Amino Ester Using Supported <i>Mucor miehei</i> Lipase (Lipozyme [®] RM IM)	207
8.3 Large Scale Synthesis of (S)-Allysine Ethylene Acetal via Amino Acylase Resolution	212
8.4 Pilot-Scale Synthesis of (1R,2S,4S)-7-Oxabicyclo[2.2.1]heptan-2-exo-carboxylic Acid	214
8.5 A Selective Lipase-Catalyzed Mono-Acetylation of a Diol Suitable for a Telescoped Synthetic Process	217
8.6 A Protease-Mediated Hydrolytic Kinetic Resolution of an Atropisomeric Ester Operating Within an Unusually Narrow pH Window	220
8.7 Asymmetric Synthesis of Quaternary Amino Acids from Simple Bis Nitriles Using a Dual Nitrile Hydratase/Amidase Biocatalyzed Reaction	223
8.8 Development of an Improved Immobilized CAL-B for the Enzymatic Resolution of a Key Intermediate to Odanacatib	227
9 Transferases for Alkylation, Glycosylation and Phosphorylation	231
9.1 Industrial Production of Caffeic Acid- α -D-O-Glucoside	232
9.2 Enzymatic Synthesis of 5-Methyluridine by Transglycosylation of Guanosine and Thymine	235
9.3 Preparation and Use of Sucrose Phosphorylase as Cross-Linked Enzyme Aggregate (CLEA)	240
9.4 Enzymatic Synthesis of Phosphorylated Carbohydrates and Alcohols	244
9.5 Biocatalyzed Synthesis of Chiral O-Phosphorylated Derivative of 2-Hydroxy-2-phenylethanephosphonate	247
9.6 High Activity β -Galactosidase Preparation for Diastereoselective Synthesis of (R)-(1-Phenylethyl)- β -D-Galactopyranoside by Reverse Hydrolysis	250
9.7 Stereospecific Synthesis of Aszonalenins by Using Two Recombinant Prenyltransferases	254

9.8	Enzymatic Friedel–Crafts Alkylation Catalyzed by S-Adenosyl-L-methionine Dependent Methyl Transferase	258
10	C–C Bond Formation and Decarboxylation	263
10.1	Enzymatic, Stereoselective Synthesis of (S)-Norcoclaurine	264
10.2	Preparation of Non-Natural Tyrosine Derivatives from Pyruvate and Phenol Derivatives	267
10.3	Enzymatic α -Decarboxylation of L-Glutamic Acid in the Production of Biobased Chemicals	269
10.4	Asymmetric Decarboxylation of Arylmalonates and Racemization of Profens by Arylmalonate Decarboxylase and its Variants	274
10.5	Improved Enzymatic Preparation of 1-Deoxy-D-xylulose 5-Phosphate	280
10.6	On the Use of 2-Methyltetrahydrofuran (2-MeTHF) as Bio-Based (Co-) Solvent in Biotransformations	284
10.7	The Lipase-Catalyzed Asymmetric Michael Addition of Thienyl Nitroolefin to Acetylacetone	291
11	Halogenation/Dehalogenation/Heteroatom Oxidation	297
11.1	Preparation of Halogenated Molecules by a Fungal Flavin-Dependent Halogenase Heterologously Expressed in <i>Escherichia coli</i>	299
11.2	Preparation of Optically Pure Haloalkanes and Alcohols by Kinetic Resolution Using Haloalkane Dehalogenases	301
11.3	Preparation of Enantiopure Sulfoxides by Enantioselective Oxidation with Whole Cells of <i>Rhodococcus</i> sp. ECU0066	307
11.4	Kinetic Resolution of an Insecticidal Dithiophosphate by Chloroperoxidase Catalyzed Oxidation of the Thiophosphoryl Group	310
12	Tandem and Sequential Multi-Enzymatic Syntheses	313
12.1	Production of Isorhamnetin 3-O-Glucoside in <i>Escherichia coli</i> Using Engineered Glycosyltransferase	313
12.2	Multienzymatic Preparation of (–)-3-(Oxiran-2-yl)Benzoic Acid	317
12.3	Enzymatic Synthesis of Carbohydrates from Dihydroxyacetone and Aldehydes by a One Pot Enzyme Cascade Reaction	321
12.4	Aldolase Based Multi-Enzyme System for Carbon–Carbon Bond Formation	323
12.5	Tandem Biocatalytic Process for the Kinetic Resolution of β -Phenylalanine and its Analogs	331
12.6	A Chemoenzymatic Synthesis of a Deoxy Sugar Ester of N-Boc-Protected L-Tyrosine	335
12.7	Electrochemical Systems for the Recovery of Succinic Acid from Fermentations	339
Appendix		347
Index		355