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- A Title, which adequately describes the content of the manuscript.
- An Abstract should not exceed 250 words. The Abstract should state the principal objectives and the scope of the investigation, as well as the methodology employed. It should summarize the results and state the principal conclusions.
- 6 significant key words should follow the abstract to aid indexing.
- An Introduction, which should provide a review of recent literature and sufficient background information to allow the results of the article to be understood and evaluated.

- A Theory or experimental methods used.
- An Experimental section, which should provide details of the experimental set-up and the methods used for obtaining the results.
- A Results section, which should clearly and concisely present the data using figures and tables where appropriate.
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- Conclusions, which should present one or more conclusions that have been drawn from the results and subsequent discussion and do not duplicate the Abstract.
- References, which must be cited consecutively in the text using square brackets [1] and collected together in a reference list at the end of the manuscript.

Units - standard SI symbols and abbreviations should be used. Symbols for physical quantities in the text should be written in italics (e.g. v , T , n , etc.). Symbols for units that consist of letters should be in plain text (e.g. ms⁻¹, K, min, mm, etc.)

Abbreviations should be spelt out in full on first appearance, e.g., variable time geometry (VTG).

Meaning of symbols and units belonging to symbols should be explained in each case or quoted in a special table at the end of the manuscript before References.

Figures must be cited in a consecutive numerical order in the text and referred to in both the text and the caption as Fig. 1, Fig. 2, etc. Figures should be prepared without borders and on white grounding and should be sent separately in their original formats.

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When labeling axes, physical quantities, e.g. t , v , m , etc. should be used whenever possible to minimize the need to label the axes in two languages. Multi-curve graphs should have individual curves marked with a symbol. The meaning of the symbol should be explained in the figure caption.

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Acknowledgement of collaboration or preparation assistance may be included before References. Please note the source of funding for the research.

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References **must be numbered and ordered according to where they are first mentioned in the paper**, not alphabetically. All references must be complete and accurate. All non-English or non-German titles must be translated into English with the added note (*in language*) at the end of reference. Examples follow.

Journal Papers:

Surname 1, Initials, Surname 2, Initials (year). Title. *Journal*, volume, number, pages.

- [1] Zadnik, Ž., Karakašič, M., Kljajin, M., Duhovnik, J. (2009). Function and functionality in the conceptual design process. *Strojniški vestnik - Journal of Mechanical Engineering*, vol. 55, no. 7-8, p. 455-471.

Journal titles should not be abbreviated. *Note that journal title is set in italics.*

Books:

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- [2] Groover, M.P. (2007). *Fundamentals of Modern Manufacturing*. John Wiley & Sons, Hoboken.

Note that the title of the book is italicized.

Chapters in Books:

Surname 1, Initials, Surname 2, Initials (year). Chapter title. Editor(s) of book, *book title*. Publisher, place of publication, pages.

- [3] Carbone, G., Ceccarelli, M. (2005). Legged robotic systems. Kordić, V., Lazinic, A., Merdan, M. (Eds.), *Cutting Edge Robotics*. Pro literatur Verlag, Mammendorf, p. 553-576.

Proceedings Papers:

Surname 1, Initials, Surname 2, Initials (year). Paper title. *Proceedings title*, pages.

- [4] Štefanić, N., Martinčević-Mikić, S., Tošanović, N. (2009). Applied Lean System in Process Industry. *MOTSP 2009 Conference Proceedings*, p. 422-427.

Standards:

Standard-Code (year). Title. Organisation. Place.

- [5] ISO/DIS 16000-6.2:2002. *Indoor Air – Part 6: Determination of Volatile Organic Compounds in Indoor and Chamber Air by Active Sampling on TENAX TA Sorbent, Thermal Desorption and Gas Chromatography using MSD/FID*. International Organization for Standardization. Geneva.

www pages:

Surname, Initials or Company name. Title, from *http://address*, date of access.

- [6] Rockwell Automation. Arena, from *http://www.arenasimulation.com*, accessed on 2009-09-07.

EXTENDED ABSTRACT

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